

motion by innovation







Also available for sewing automats:

AB222A/DC1500 - AB322A/DC1550

AB221A / DC1500 AB321A / DC1550



FRANKL & KIRCHNER GMBH & CO. KG SCHEFFELSTRASSE 73 - 68723 SCHWETZINGEN Tel.: 06202 2020 - Fax: 06202 202115



OF AMERICA INC.
3715 NORTHCREST ROAD SUITE 10
ATLANTA GEORGIA 30340
Phone: +1 (770) 457-7006 Fax: +1 (770) 458-389



ELECTRONIC MOTORS SINGAPORE PTE. LTD. 67, AYER RAJAH CRESCENT 05-03 SINGAPORE 139950 Phone: 465 67772459 Fax: +65 67771048

Standard Accessory:

- External actuator EB401



Special Accessories:

- Control Panels with Integrated Thread Monitor Function
- variocontrol V810 for easy switching of functions
- variocontrol V820 with additional programming of up to 99 patterns and up to 99 seams (depending on memory assignment)
- variocontrol V850 as V820 with full-text display



- Pedal with actuator FB302B for standing operation



FB302B



- Pulse encoder IPG001
- Position sensor HSM001
- Undertable mounting kit
- Light barrier module LSM002
- Stepping motor control SM210A







Functions:

➤ Universally usable for:

Lockstitch - Pfaff, Dürkopp Adler, Toyota, Brother, Juki, Singer, Refrey, Macofrey

Lockstitch (medium to heavier duty) - Dürkopp Adler, Pfaff, Juki, Brother

Chainstitch - All brands

Overlock - All brands, feed-off-the-arm machines

e. g. Yamato

Backlatch - Pegasus, Yamato

Stitch lock - Pegasus, Yamato

Adapter cords for various sewing machine brands are available

- ➤ User-customized programming of functions
- ➤ Flexible programming of seams
- ➤ Digital programming directly on the control box
- Programmable light barrier functions
- > Output signals for use on sewing automats
- Optional control panels V810, 820 and V850
- ➤ Serial interface for PC connection
- ➤ Flash technology, no Eprom
- ➤ Conventional motor mounting under the sewing table by means of a motor mounting foot (undertable mounting kit)
- ➤ Use of V-belts and different transmission ratios are possible
- ➤ Short-circuit proof signal outputs with overload protection
- ➤ 10 individually programmable switch inputs
- Separate knee switch connection for KN19
- > Synchronous operation of 2 drives
- ➤ Can be extended to up to 5 stepping motor shafts
- Operating hours counter
- ➤ Machine operating time monitoring with optical or acoustic signal for machine maintenance

AB221A/AB321A

13 outputs

10 inputs

2 analog inputs

AB222A/AB322A

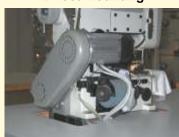
21 outputs

24 inputs

2 analog inputs

2 digital-analog converters 0-10 V

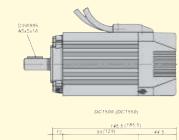
Direct Mounting

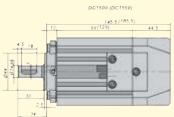


Undertable Mounting



 Mounting kits available for Pegasus EX/EXT, W500/W600, W1500, W2600, M700

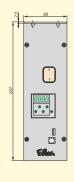


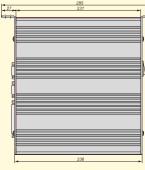


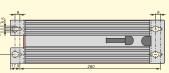


Weight of motor: DC1500 - 2.125 kg DC1550 - 3.120 kg

KL2312









Weight of control: 4.3 kg

KL2550